

Technical Data Sheet

Polyfort TPP25AF29NA-NANAT

Polypropylene, Homopolymer

Product Description

Polyfort TPP25AF29NA-NANAT is a Polypropylene Homopolymer Talc, 25% filled material and is typically used in Injection Molding applications. Features include: Homopolymer.

Processing Method	Injection Molding
Attribute	Homopolymer
Forms	Pellets
Filler/Reinforcement	Talc, 25%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	6.5	g/10 min	ASTM D1238
Density - Specific Gravity	1.11	g/cm ³	ASTM D792
Mechanical			
Tensile Strength, (23 °C)	35.9	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	2520	MPa	ASTM D790
(23 °C, Tangent)	3100	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	19	%	ASTM D638
Flexural Strength, (23 °C)	53.8	MPa	ASTM D790
Impact			
Gardner Impact, (23 °C)	0.678	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	480	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	32	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	76.7	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	129	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C